# 2/4 B.Tech. FOURTH SEMESTER

CE4T1 CONCRETE TECHNOLOGY Credits: 3

Lecture: 3 periods/week Internal assessment: 30 marks
Tutorial: 1 period /week Semester end examination: 70 marks

**<u>Pre-requisites</u>**: Building Materials and Construction, engineering chemistry

# Learning objectives:

• To learn the fundamental concepts and understanding of the behavioral aspects of various materials in concrete making and special concretes.

# **Course outcomes:**

At the end of course the student will be able to:

- 1. Comprehend the properties of cement and admixtures in concrete and understand the properties of aggregates in concrete
- 2. Study the properties of fresh concrete and evaluate the properties of hardened concrete including strength and durability
- 3. Carry out the test procedures for the laboratory properties of hardened concrete and analyze the elasticity, creep and shrinkage properties of concrete
- 4. Design concrete mixes by using Indian Standard method
- 5. Study the properties of special concretes

# UNIT- I

### **CEMENTS & ADMIXTURES:**

Manufacture of cement - Portland cement - chemical composition - Hydration, Setting of cement - Structure of

hydrate cement – Test on physical properties – Different grades of cement – Admixtures – Mineral and chemical admixtures

# **AGGREGATES**:

Classification of aggregate – Particle shape & texture – Bond, strength & other mechanical properties of aggregate – Specific gravity, Bulk density, porosity, adsorption & moisture content of aggregate – Bulking of sand – Deleterious substance in aggregate – Soundness of aggregate – Alkali aggregate reaction – Thermal properties – Sieve analysis – Fineness modulus – Grading curves – Grading of fine & coarse Aggregates –Gap graded aggregate – Maximum aggregate size.

# UNIT – II

## FRESH CONCRETE:

Workability – Factors affecting workability – Measurement of workability by different tests– Setting times of concrete – Effect of time and temperature on workability – Segregation & bleeding – Mixing and vibration of concrete – Steps in manufacture of concrete – Quality of mixing water - Ready Mix Concrete (RMC)

## HARDENED CONCRETE:

Water / Cement ratio – Abram's Law – Gelspaoe ratio – Nature of strength of concrete – Maturity concept – Strength in tension & compression – Factors affecting strength – Relation between compression & tensile strength - Curing.

# UNIT - III

# **TESTING OF HARDENED CONCRETE:**

Compression tests – Tension tests – Factors affecting strength – Flexure tests – Splitting tests – Non-destructive testing (NDT) methods – code provisions.

# **ELASTICITY, CREEP & SHRINKAGE:**

Modulus of elasticity – Dynamic modulus of elasticity – Posisson's ratio – Creep of concrete – Factors influencing creep – Relation between creep & time – Nature of creep – Effects of creep – Shrinkage – types of shrinkage.

### UNIT - IV

### MIX DESIGN:

Factors in the choice of mix proportions – Durability of concrete – Quality Control of concrete – Statistical methods – Acceptance criteria – Proportioning of concrete mixes by various methods – BIS method of mix design.

# UNIT - V

### **SPECIAL CONCRETES:**

Light weight aggregates – Light weight aggregate concrete – Cellular concrete – No-fines concrete – High density concrete – Fibre reinforced concrete – Different types of fibres - Factors affecting properties of F.R.C – Applications – Polymer concrete – Types of Polymer concrete – Properties of polymer concrete – Applications – High performance concrete – Self compacting concrete – Slurry infiltrated fibrous concrete.

### NON DESTRUCTIVE TESTS:

Rebound Hammer Test- RH Test, Ultrasonic Pulse Velocity- UPV Test

## **Learning resources**

### Text books:

- 1. Concrete Technology by Shetty, M.S., S. Chand & Co., 2004.
- 2. Concrete Technology by Santha Kumar, A.R., Oxford University Press, New Delhi, 2009.

### Reference books:

- 1. Concrete Technology,(4th edition) by Gambhir, M.L., Tata McGraw-Hill, New Delhi, 2009.
- 2. Properties of Concrete, (4th edition) by Neville, A.M., Low Priced Edition, 1995.

# e-learning resources:

http://nptel.ac.in/courses.php

http://jntuk-coeerd.in/